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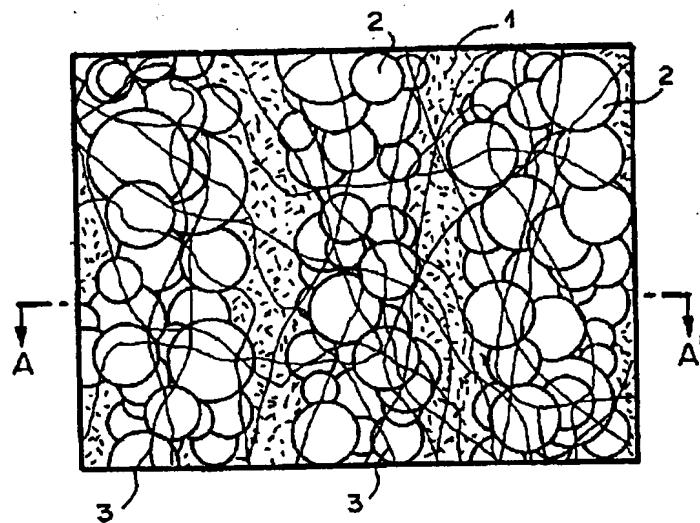


FIG. 1

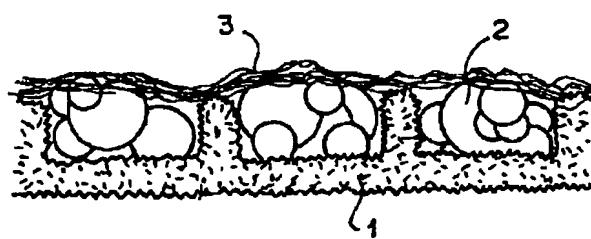


FIG. 2

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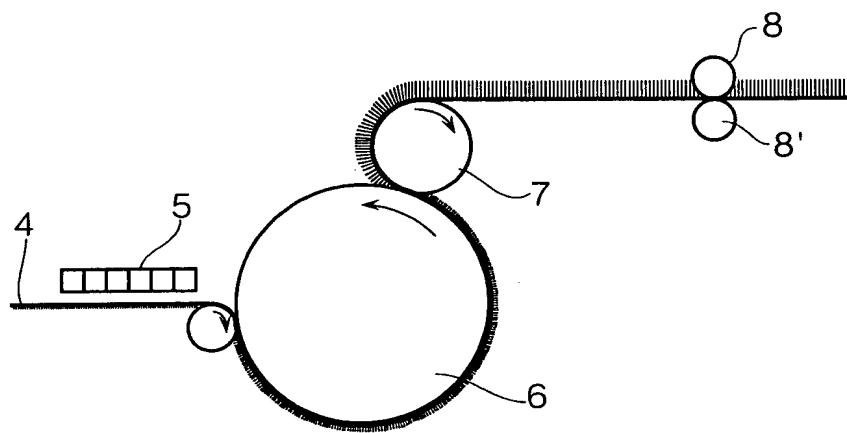


FIG. 3

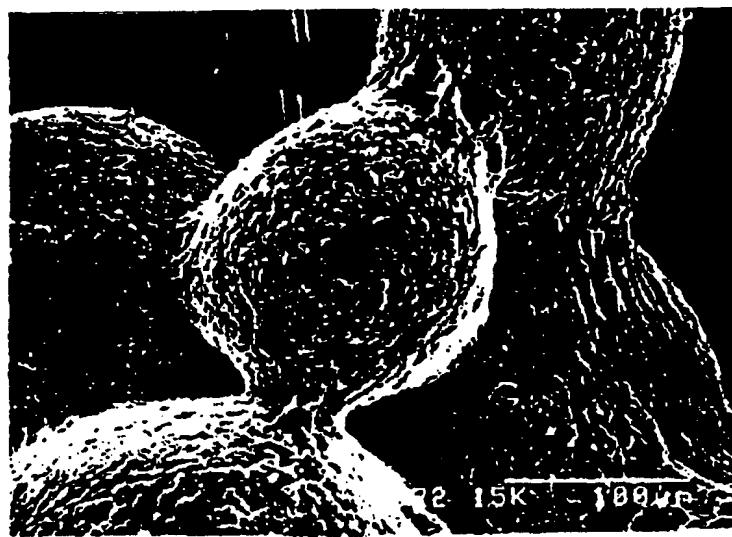


FIG. 4

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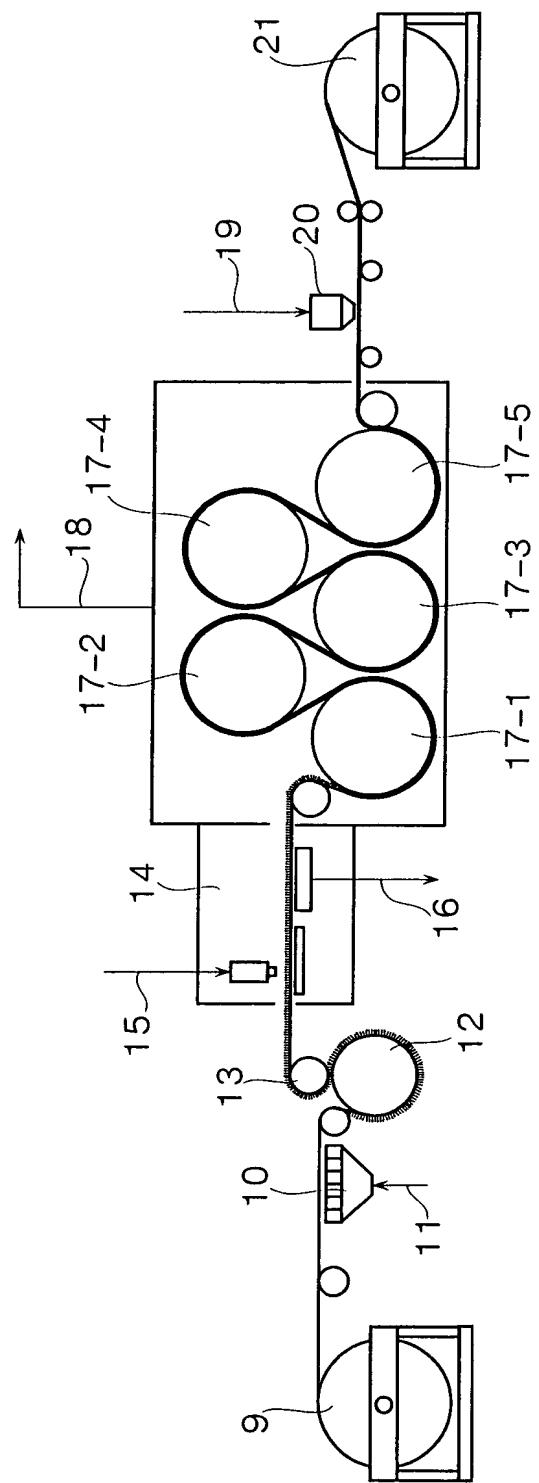


FIG.5

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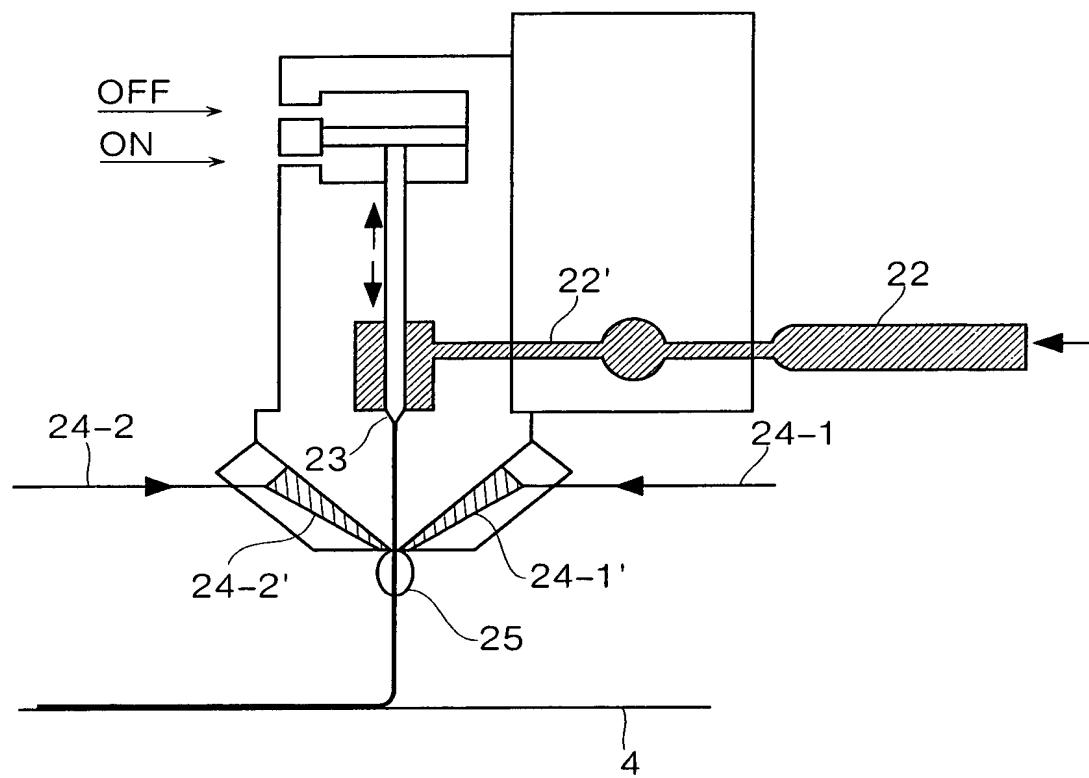


FIG.6

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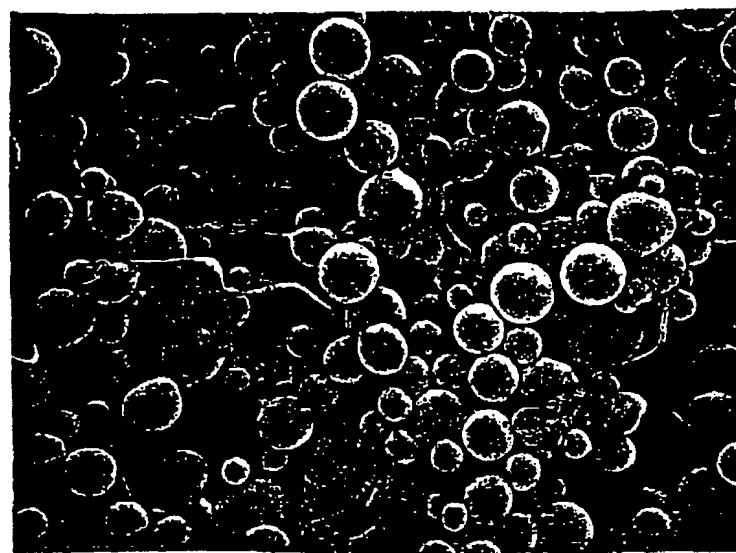


FIG. 7a

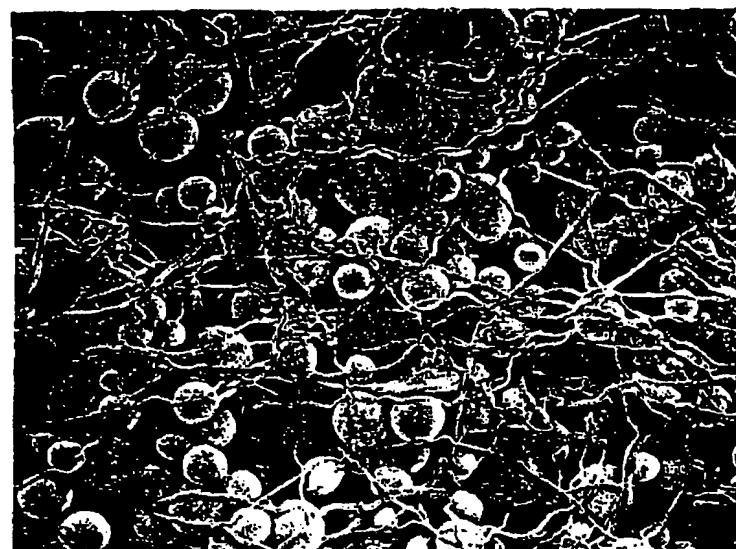


FIG. 7b

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K-1G2b
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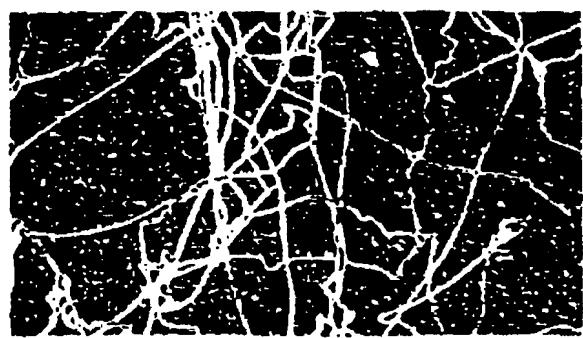


FIG. 8A-1



FIG. 8A-2

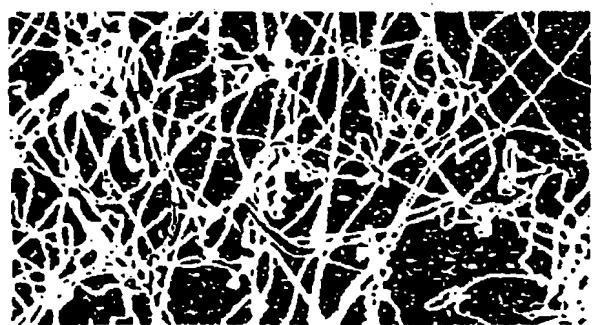


FIG. 8B-1

09567315 092200

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FIG. 8B-2

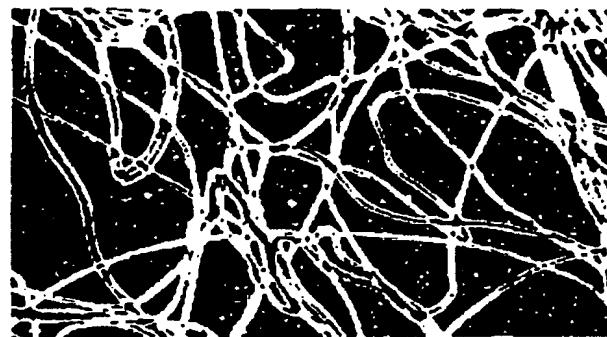


FIG. 8C-1

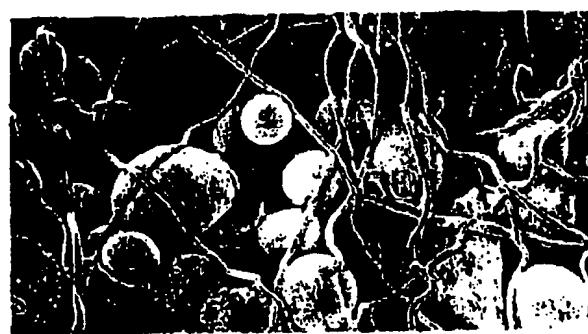


FIG. 8C-2

095678155 1092200

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FIBER OF NON-WOVEN SUBSTRATE

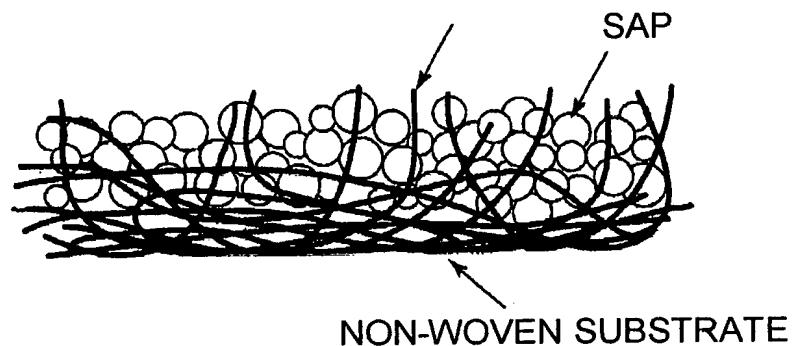


FIG. 9a

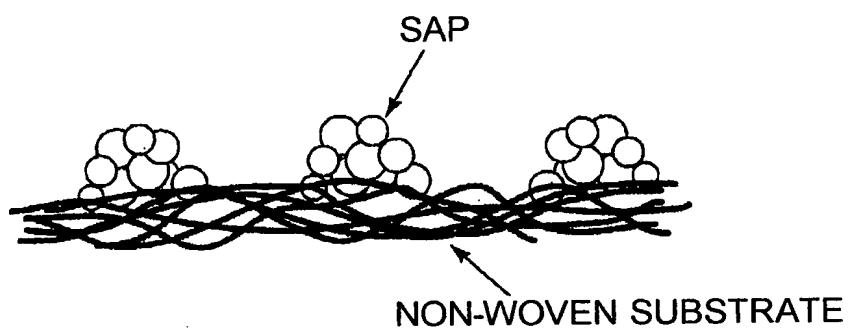


FIG. 9b

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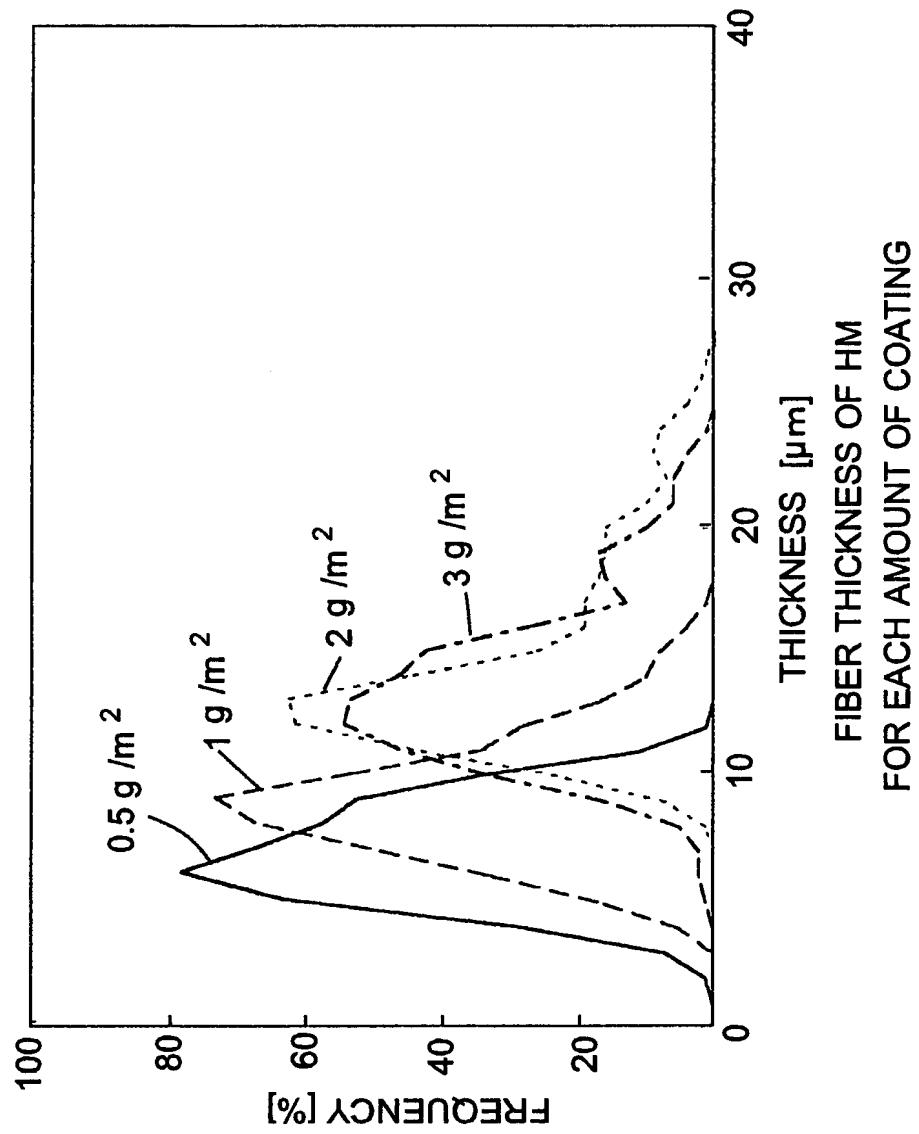


FIG. 10

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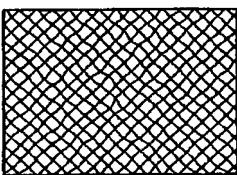
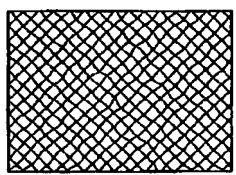
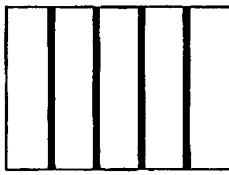
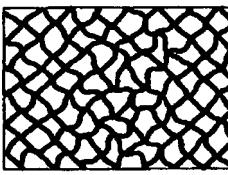
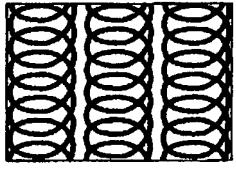
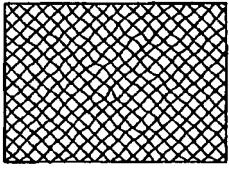
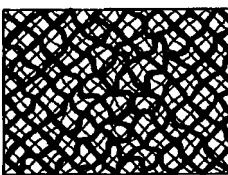
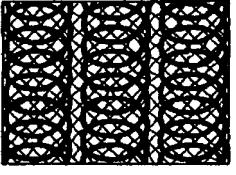
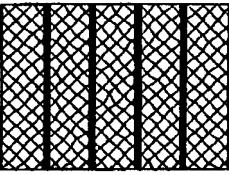
	CASE 1	CASE 2	CASE 3
1st STEP HOTMELT PATTERN	〈COARSE/DENSE CURTAIN SPRAY〉 	〈COARSE/DENSE CURTAIN SPRAY〉 	〈LINE COAT〉 
2nd STEP HOTMELT PATTERN	〈THICK- COARSE CURTAIN SPRAY〉 	〈SPIRAL COAT〉 	〈COARSE/DENSE CURTAIN SPRAY〉 
COVERED CONDITION OF THE SURFACE OF HIGHLY ABSORBENT SHEET	〈COMBINATION OF CURTAIN SPRAY〉 	〈COMBINATION OF CURTAIN SPRAY AND SPIRAL COAT〉 	〈COMBINATION OF LINE COAT AND CURTAIN SPRAY〉 

FIG. 11

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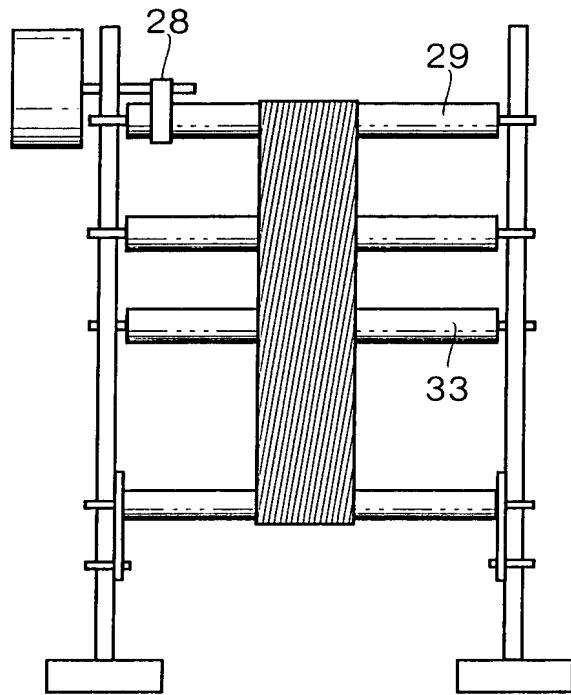


FIG. 12a

SCANNED, #

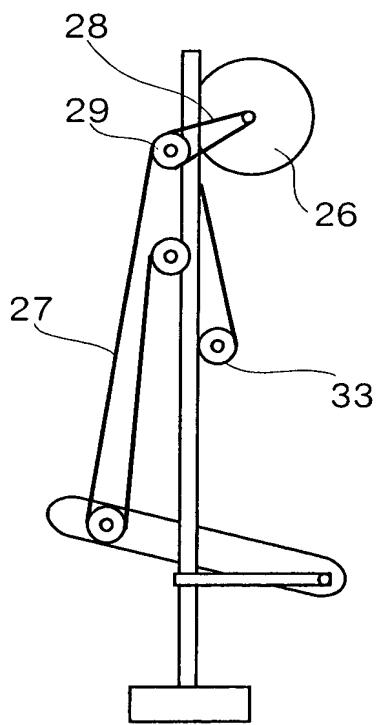


FIG. 12b

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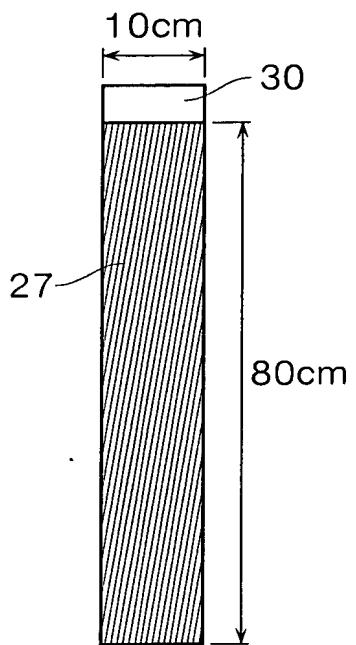


FIG. 12c

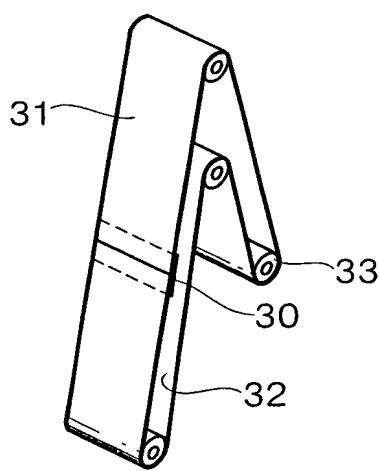


FIG. 12d

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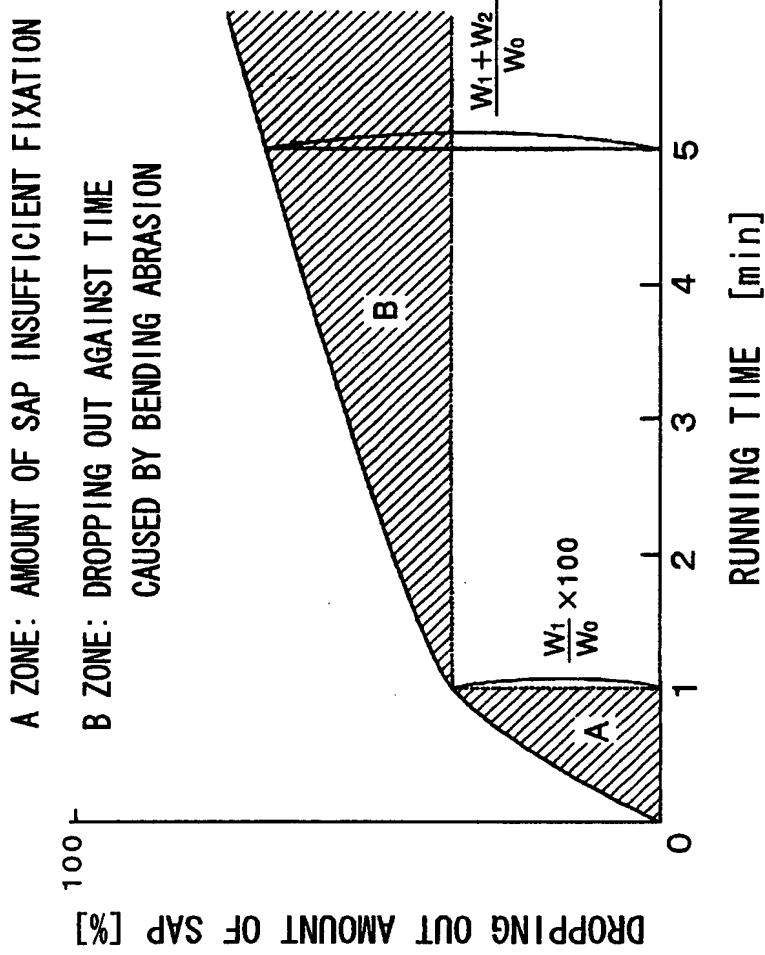


FIG. 13

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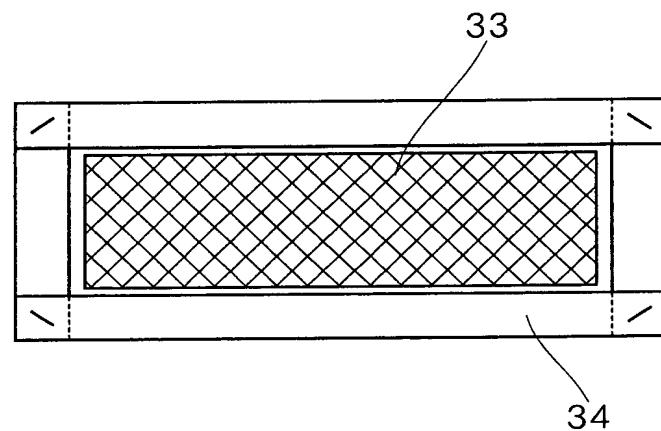


FIG. 14a

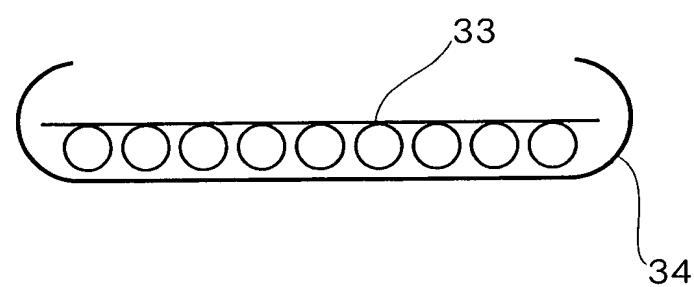


FIG. 14b

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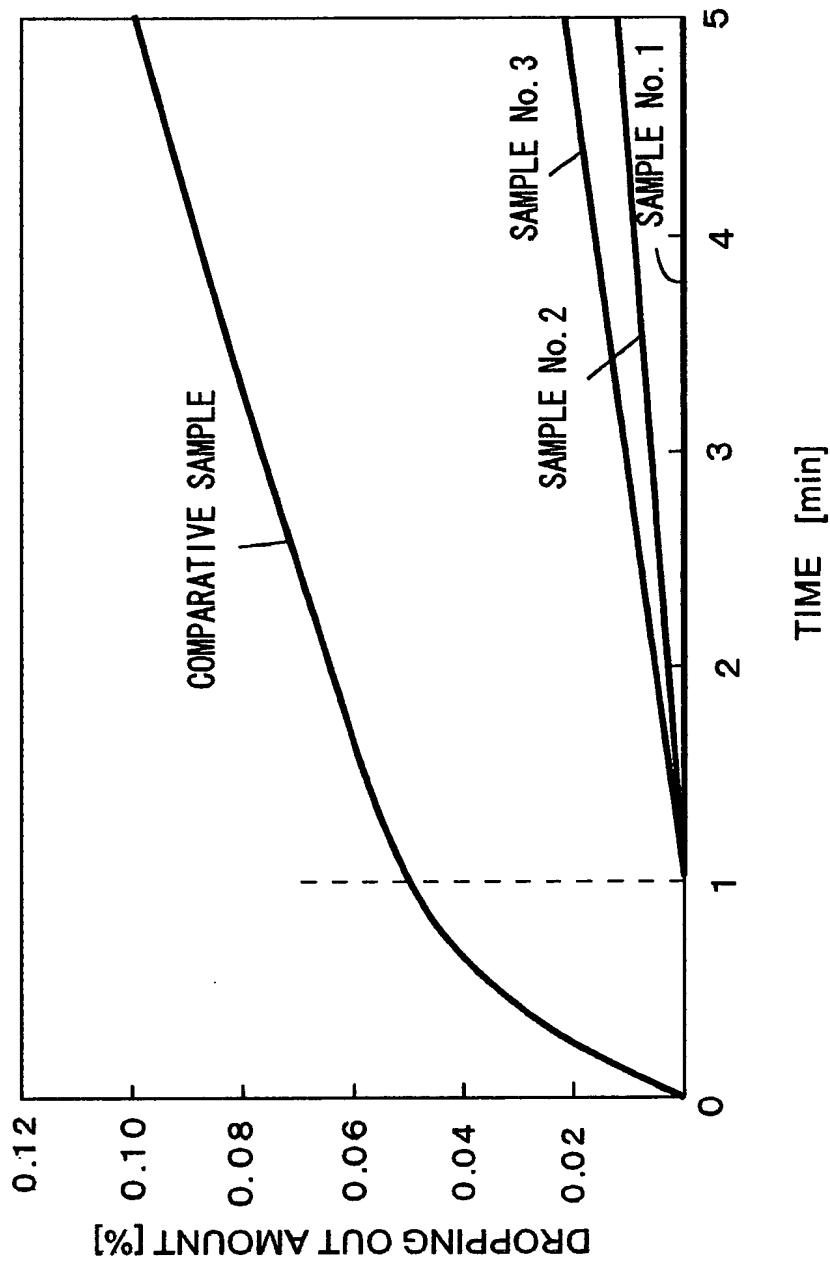


FIG. 15

U-192b
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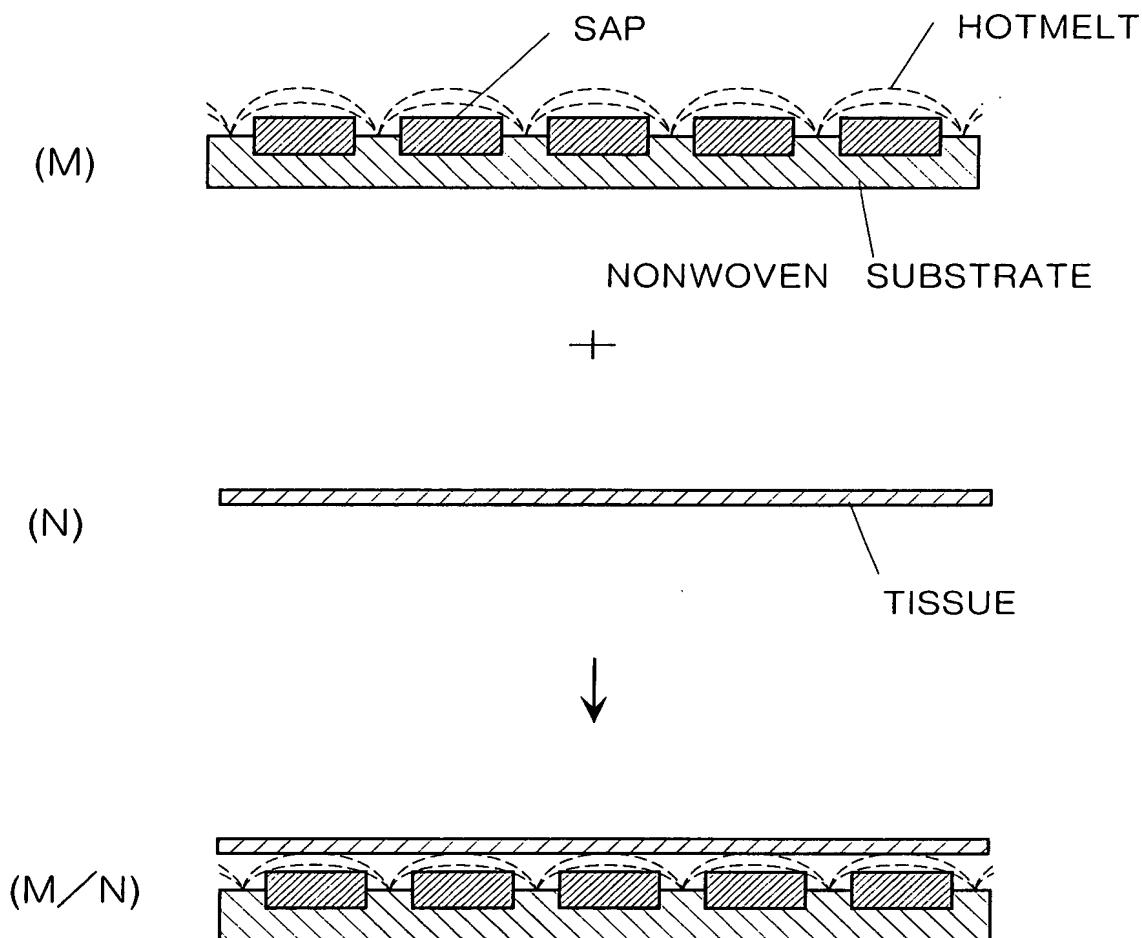


FIG. 16

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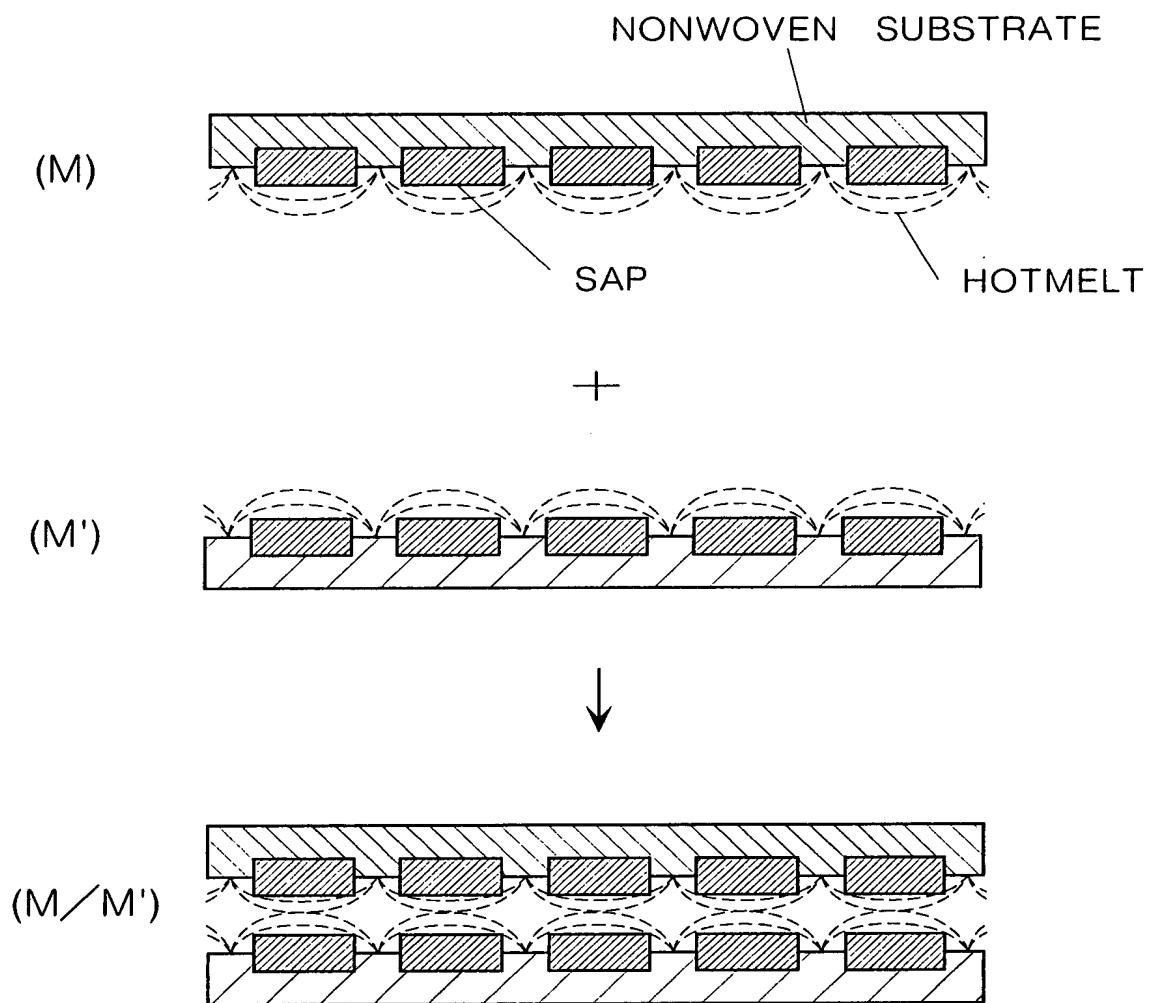


FIG. 17

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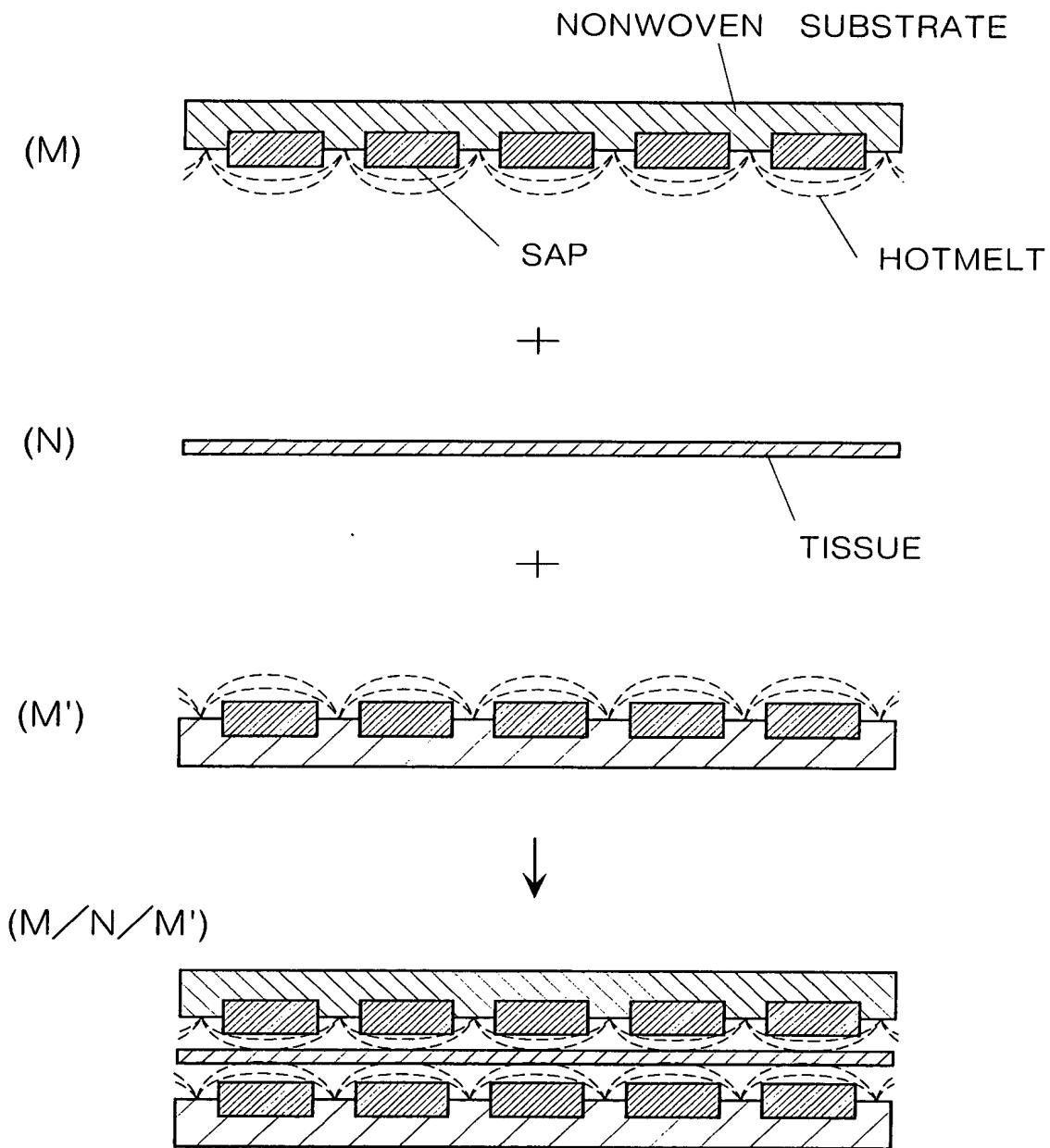


FIG. 18